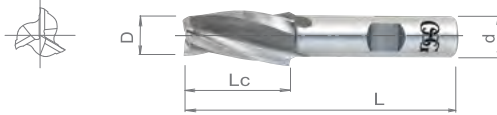


List 595

OSG COBALT HSS TPET, 5° Taper per Side

SPEED FEED 1513	HSS-Co	BR	3 FLUTE	25°			REG	LONG	EXTRA LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
3/32" ≤ D ≤ 1/2"	+0 / -10'



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)
5952100	●	3/32	0.750	2.625	0.375
5952200	●	3/32	1.000	2.875	0.375
5952300	●	3/32	1.250	3.000	0.375
5952400	●	3/32	1.500	3.313	0.375
5952500	●	3/32	2.000	4.000	0.500
5952600	●	3/32	2.500	4.625	0.625
5953100	●	7/64	1.000	2.875	0.375
5953200	●	7/64	1.500	3.313	0.375
5953300	●	7/64	2.000	4.000	0.500
5954200	●	1/8	0.750	2.625	0.375
5954300	●	1/8	1.000	2.875	0.375
5954400	●	1/8	1.125	2.875	0.375
5954700	●	1/8	1.500	3.250	0.375
5954800	●	1/8	2.000	3.750	0.375
5954900	●	1/8	2.500	4.500	0.500
5955000	●	1/8	3.000	5.250	0.750
5955100	●	3/16	0.750	2.563	0.375
5955200	●	3/16	1.250	3.375	0.500
5955400	●	3/16	2.500	4.625	0.625
5955500	●	3/16	3.000	5.250	0.750
5955600	●	3/16	3.250	5.500	0.750
5955700	●	3/16	4.000	6.250	0.750
5956100	●	1/4	0.750	2.500	0.375
5956200	●	1/4	1.000	3.000	0.500
5956300	●	1/4	1.250	3.250	0.500
5956400	●	1/4	2.250	4.375	0.625
5956500	●	1/4	3.250	5.500	0.750
5956600	●	1/4	4.000	6.250	0.750
5957100	●	3/8	1.250	3.375	0.625
5957200	●	3/8	2.250	4.500	0.750
5957300	●	3/8	3.250	5.500	0.750
5958100	●	1/2	1.250	3.250	0.500

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.

STE

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium	Hardened Steel				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
1010	1035	1045	1065	4140	4340												
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ⊗ Best

